# **TAD870-873VE**



TAD870-873VE is a powerful, reliable and economical off-road Diesel Engine range built on the Volvo in-line six concept.

#### Low cost of ownership

World class fuel efficiency combined with a reliable exhaust aftertreatment system gives high uptime as well as low cost of ownership. No downtime for regeneration or decreased service intervals.

## Compact & simple installation

SCR technology selected by Volvo does not increase amount of cooling capacity needed. As optional equipment all material needed in order to install the engine can be ordered from Volvo Penta. Installation guidelines as well as drawings and CAD models are easy to access. The result is an engine and aftertreatment system that is easy to install.

#### **Durability & low noise**

Long experince with SCR systems in combination with base engine development reduces risk of downtime. Wellbalanced to produce smooth operation with low noise.

#### **Power & torque**

Maximum power and torque available at low rpm. As a result noice as well as fuel consumption is very low. Useful engine speed for the TAD870-873VE is due to power and torque layout very flexible.

#### Low exhaust emission

Efficient injection as well as robust engine design in combination with optimised SCR technology and a cooled EGR contributes to excellent combustion and low fuel consumption. TAD870-873 VE complies with EU Stage IV / EPA Tier 4f emissions.

#### Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine. As optional equipment possible to remote mount filters and service points.



#### **Features & Benefits**

- · Low cost of ownership and operation due to SCR technology
- · Proven and straight-forward design
- · Compact and simple installation
- High power and torque available at low engine speed
- Complies with EU Stage IV / EPA Tier 4f
- · Wide range of optional equipment, please see order specification
- No regeneration needed

### **Technical description**

#### Engine and block

- Cast iron cylinder block
- Replaceable cylinder liners
- Replaceable valve guides and valve seats
  Overhead camshaft and four valves per cylinder
- Lubrication system
- Full flow cartridge insert filter
- Gear type lubricating oil pump, gear driven

#### Fuel system

- Common railGear driven fuel feed pump
- Fuel prefilter with water separator and water in-fuel indicator / alarm
- Fine fuel filter of cartridge, insert type
  - Manual feed pump on pre filter

#### Cooling system

Belt driven coolant pump with high degree
 of efficiency

#### **Turbo charger** • VGT - Turbo

#### Electrical system

- Engine Management System 2 (EMS 2.3), an electronically controlled processing system which optimizes engine performance.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface.
   Options available for engine control equipment.

#### Exhaust aftertreatment system

- Emission levels compliance through SCR and cooled EGR technology
- Several DEF tanks available as options
- Possibility to offer a wide range of installation material needed
- · Airless urea injection



## TAD870-873VE

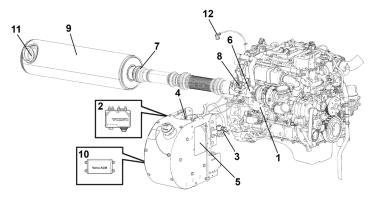
#### **Technical Data**

General	
Engine designation	TAD870-873VE
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke
Bore, mm (in.)	
Stroke, mm (in.)	
Displacement, Í (in <sup>3</sup> )	
Compression ratio	
Wet weight, engine only, kg (lb)	737 (1625)

Engine	kW	Hp	rpm	Max Nm
TAD870VE	160	218	2200	1060
TAD871VE	185	252	2200	1160
TAD872VE	210	286	2200	1235
TAD873VE	235	320	2200	1310

For details see Technical Data

Main components, Principal layout The illustration shows the main components of the aftertreatment system and its piping connections.



7 Temperature Sensor Exhaust

12 Temperature Sensor Air

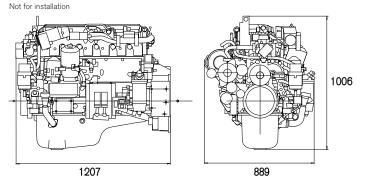
9 Muffler with Catalytic Converter

10 Aftertreatment Control Module (ACM)

8 Dosage Valve (DV)

11 NOx Sensor

- 1 Engine
- 2 Pump Unit (PU)
- 3 Solenoid Valve, heating/cooling
- 4 AdBlue<sup>®</sup>/DEF Level Sensor
- 5 AdBlue/DEF Solution Tank
- 6 NOx Sensor
- **Dimensions TAD870-873VE**

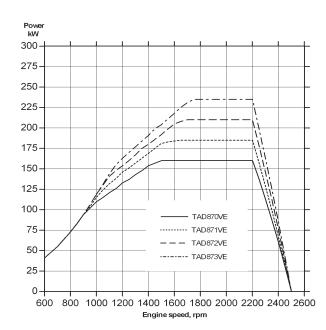


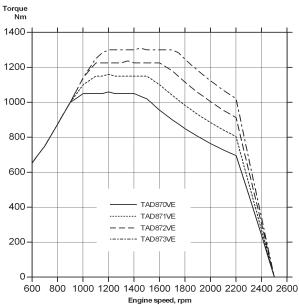


The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/litre (7.01 lb/US gal, 8.42 lb/lmp gal), also where this involves a deviation from the standards.

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

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**AB Volvo Penta** SE-405 08 Göteborg, Sweden www.volvopenta.com