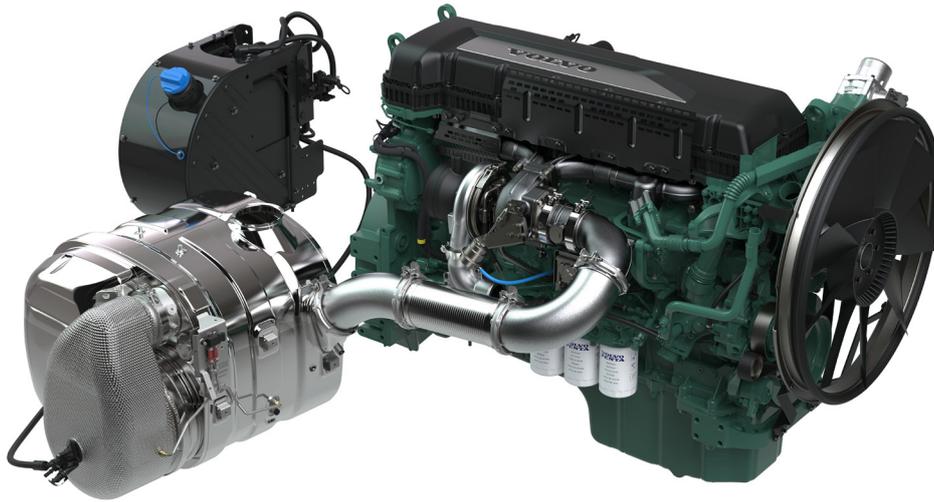


TAD1381-1385VE

12.78 liter, in-line 6 cylinder – 285, 315, 345, 375 and 405 kW
EU Stage V



TAD1381-1385VE is a powerful, reliable and fuel efficient off-road Diesel Engine range built on the Volvo in-line six concept.

Low cost of ownership

World class fuel efficiency combined with a reliable Exhaust Aftertreatment System (EATS) gives high uptime as well as low cost of ownership.

Compact & simple installation

System concepts lowers amount of cooling capacity needed hence minimizing radiator size. Interfaces are compatible with engines of earlier legislations. Installation guidelines as well as drawings and CAD models are easy to access.

Material needed in order to install the engine can be ordered as optional equipment from Volvo Penta. The result is an engine and EATS that is easy to install and operate.

Durability & low noise

Long experience with DPF/SCR systems in combination with great knowledge of base engine development reduces risk of downtime. The in-line six cylinder engine together with common rail system produces smooth operation with low noise.

Power & torque

Maximum torque is reached at low rpm and continues to rated power. The power and torque layout ensures the engine to operate in a wide engine speed range.

Low exhaust emission

Chosen engine design combined with optimized DPF/SCR technology ensures that TAD1381-1385VE complies with EU Stage V emissions.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine. As optional equipment remotely mounted filters and service points can be chosen.

- **Proven and straight-forward design - built on Volvo Group technology**
- **High torque already at low engine speed**
- **SCR, DPF+DOC and uncooled EGR**
- **Compact, simple installation and easy to service**
- **Same engine footprint for all emission standards**
- **Wide range of optional equipment**
- **Excellent passive soot regeneration**
- **Extended oil service intervals 1000h**

	TAD1381VE	TAD1382VE	TAD1383VE	TAD1384VE	TAD1385VE
Power output, kW/hp	285/388	315/428	345/469	375/510	405/551
at speed, rpm	1900	1900	1900	1900	1710
Max. torque, Nm/lb/ft	1925/1420	2130/1571	2330/1718	2540/1874	2650/1954
at speed, rpm	1200	1200	1200	1200	1200
Min. idling speed, rpm	600	600	600	600	600

TAD1381-1385VE

12.78 liter, in-line 6 cylinder – 285, 315, 345, 375 and 405 kW
EU Stage V

Technical data

Configuration and no. of cylinders	in-line 6
Displacement, l (in ³)	12.78 (780)
Method of operation	4-stroke
Bore, mm (in.)	131 (5.16)
Stroke, mm (in.)	158 (6.22)
Wet weight [*] , engine only, kg (lb)	1267 (2793)
Compression ratio	16.8:1
Direction of rotation (viewed towards flywheel)	counterclockwise

^{*} The engine is weighed with components that consist of the minimum running weight including standard flywheel and excluding cooling package, hoses and air filters.

Technical description

Engine and block

- Cast iron cylinder block
- Wet, replaceable cylinder liners
- Replaceable valve guides and valve seats
- Overhead camshaft and four valves per cylinder

Lubrication system

- Full flow disposable spin-on oil filter, for extra high filtration
- Gear type lubricating oil pump, gear driven by the transmission
- Oil level sensor

Fuel system

- Electronically controlled common rail injectors
- Fuel pre filter with water separator and water-in-fuel indicator/ alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure valve

Cooling system

- Belt driven coolant pump with high degree of efficiency
- Fan and fan ring available as option

Electrical system

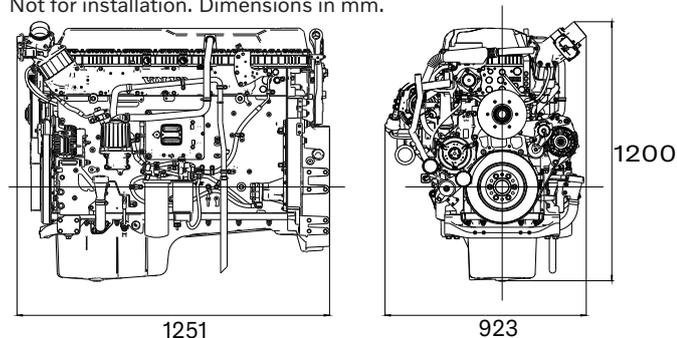
- Engine Management System (EMS) 2.4, includes advanced features for diagnostics and fault tracing.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface. Options available for engine control equipment.

Exhaust after treatment system

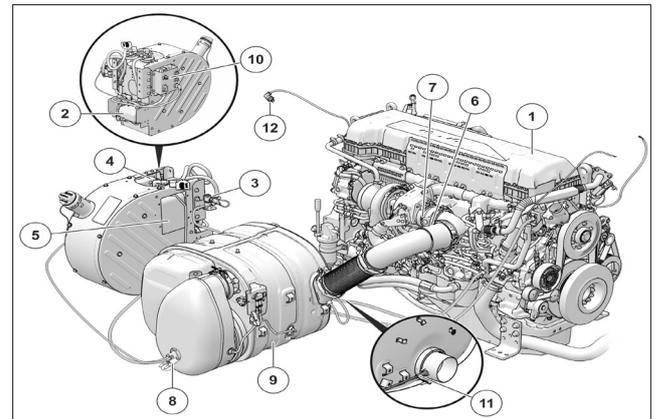
- SCR, DPF+ DOC and uncooled EGR
- Airless urea injection
- Wide range of options available, including different sized AUS/ DEF tanks (also possible for OEM to design own tank).
- AUS/DEF Quality Level Temperature Sensor

Dimensions

Not for installation. Dimensions in mm.



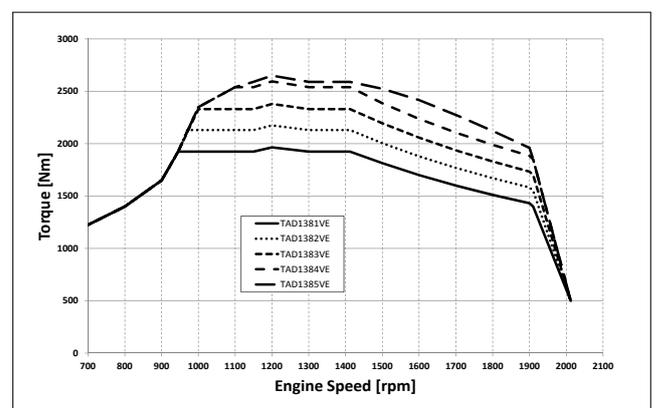
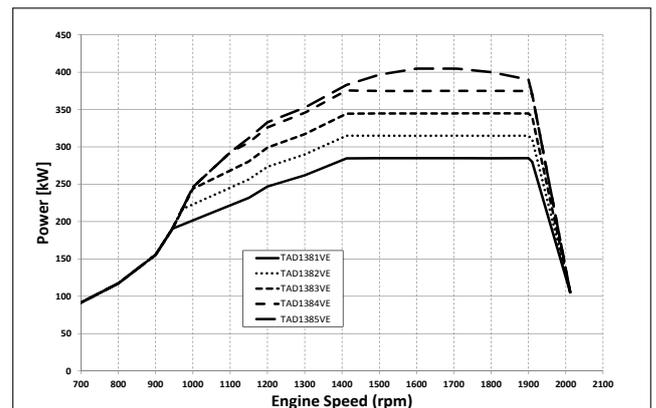
Main components



- | | |
|---|---|
| 1. Engine with common rail fuel injection | 8. Dosage Valve |
| 2. AdBlue Pump Unit | 9. Muffler with Catalytic Converter and diesel particulate filter |
| 3. Solenoid Valve, heating | 10. After treatment Control Module (ACM) |
| 4. Tank armature with sensors and heater | 11. NOx Sensor |
| 5. AdBlue tank, heated | 12. Air inlet Temperature Sensor and pressure sensor |
| 6. NOx Sensor | |
| 7. Electrical Exhaust Pressure Governor | |

All necessary components are available in various lengths and sizes, cables, heated hoses and tanks. A complete system.

Characteristics



Please note that products illustrated may differ from production models.

Not all models and accessories are available in all markets, and standard equipment may vary between different markets. Every effort has been made to ensure that facts and figures are correct at the time of publication. However, Volvo Penta reserves the right to make changes without prior notice at any time.

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