D6-330



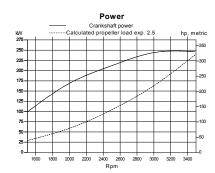
Technical Data

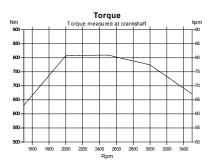
| Engine designation | D6-330 I |
|------------------------------------|---|
| Crankshaft power, kW (hp) | 243 (330) |
| Propeller shaft power, kW (hp) | 237 (322) |
| Engine speed, rpm | 3500 |
| Displacement, I (in ³) | 5.5 (336) |
| Number of cylinders | 6 |
| Bore/stroke, mm (in.) | 103/110 (4.06/4.33) |
| Compression ratio | 17.5:1 |
| Dry weight with HS63AE, kg (lb) | 656 (1446) |
| Dry weight with HS80AE, kg (lb) | 677 (1493) |
| Dry weight with HS80IVE, kg (lb) | 721 (1590) |
| Ratio HS63AE | 2.04:1, 1.56:1 |
| Ratio HS63IVE | 1.99:1, 1.56:1 |
| Ratio HS80AE | 2.5:1, 1.9:1, 1.57:1 |
| Ratio HS80IVE | 2.49:1 |
| Emission compliance | IMO NOx, EU RCD Stage II, US EPA Tier 3 |
| Rating | R4* & R5** |

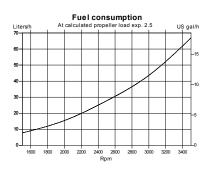
Technical data according to ISO 8665. With fuel having an LHV of 42700 kJ/kg and density of 840 g/liter at $15\,^{\circ}\text{C}$ (60°F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption.

*RATING 4. For light planing craft in commercial operation

**RATING 5. For pleasure craft applications, and can be used for high speed planing crafts in commercial applications









D6-330

Technical description:

Engine block and head

- Cylinder block and cylinder head made of cast-iron
- Ladder frame fitted to engine block
- 4-valve technology with hydraulic lash adiusters
- Double overhead camshafts
- Oil-cooled pistons with two compression rings and one oil scraper ring
- Integrated cylinder liners
- Replaceable valve seats
- Seven-bearing crankshaft
- Rear-end transmission

Engine mounting

· Flexible engine mounting

Lubrication system

- · Easily replaceable separate full-flow and bypass oil filter
- Seawater-cooled tubular oil cooler

Fuel system

- Common rail fuel injection system
- Control unit for processing the injection
- · Fine filter with water separator

Air inlet and exhaust system

- Air filter with replaceable insert
- Crankcase gases vented into the air inlet
- Exhaust elbow or exhaust riser
- Freshwater-cooled turbocharger
- Loss of sea water alarm

Cooling system

- Thermostatically regulated freshwater cool-
- Tubular heat exchanger with separate large volume expansion tank
- Coolant system prepared for hot water out-
- · Easily accessible seawater impeller pump

Electrical system

- 12V or 24V two-pole electrical system
- 14V/115A or 28V/80A marine alternator with Zener-diodes to protect the system from peak voltage, and integrated charging regulator with battery sensor cable for maximum use of alternator
- Fuses with automatic reset (12V) and fuses with manual reset (24V)
- Auxiliary stop button

Instruments/control

- Complete instrumentation/display packages, including e-key, the electronic key from Volvo
- Electronic shift and throttle
- Plug-in connectors

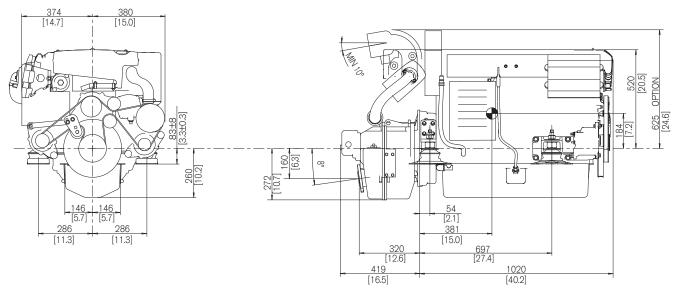
Reverse gear

- Reverse gear with matched drop center and 8° down angle for compact installation and minimum propeller shaft angle. V-drive avail-
- Bevel gears which results in smooth running at all speeds
- Hydraulically operated clutch for smooth shifting
- Electrical shifting performed by electromagnetic valves
- When under sail propeller shaft can rotate 24 hours without engine start
- Seawater-cooled oilcooler
- · Low speed as option

Option

U.S.C.G./MED (SOLAS) kit available.

Dimensions D6-330/HS80AE



More information

Contact your nearest Volvo Penta dealer for more information about Volvo Penta engines and optional equipment/accessories or go to www.volvopenta.com





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